



☒	Hardware Kit			
	Part #	Name	Description	Qty
Metals				
☒	HW1	Receiver tube	1.25" OD x 1" ID x 14.75" long, 6061-T6 aluminum, threaded*	1
☒	HW2	Ejector	1008 mild steel, .074" thick	1
Firearms Parts				
☒	HW3	AR magazine catch		1
☒	HW4	AR magazine catch spring		1
☒	HW5	AR fire control group kit	Trigger, hammer, disconnecter, trigger spring, disconnecter spring, hammer spring	1
☒	HW6	AR barrel nut		1
Nuts / Bolts				
☒	HW7	Secure receiver cover to tube	M4x10mm set screw	5
☒	HW8	Charging handle	M4x60mm bolt, full thread	1
☒	HW9	Bolt furniture to receiver	M5x5mm bolt	2
☒	HW10	Bolt grips to grip frame	M5x10mm bolt	2
☒	HW11	Bolt butt to stock arms	M5x15mm bolt	2
☒	HW12	Bolt trigger guard to receiver, furniture to receiver	M5x20mm bolt	3
☒	HW13	Bolt stock arms together	M5x35mm bolt	2
☒	HW14	M5 nut		2
Springs				
☒	HW15	Stock spring	7.5mm OD x 0.787mm WD x 30mm long*	1
Pins / Rods				
☒	HW16	Stock reinforcing rods	¼" diameter, 7.75" long	2
☒	HW17	Front sight cover pin	3mm x 20mm	1
☒	HW18	Feed ramp pin, ejector pin	3mm x 30mm	2
☒	HW19	Temporary slave pin for FCG	.155" x 14mm*	1
☒	HW20	Hammer / trigger pin	.155" x 24mm*	2
☒	HW21	Rear trigger pin, rear grip / trigger guard pin	4mm x 16mm*	3
☒	HW22	Forend rest pin	4mm x 20mm	1
☒	HW23	Lower grip pins	4mm x 22mm*	2
☒	HW24	Hammer spring legs / transfer bar pin	4mm x 25mm	1
☒	HW25	SS reinforcement pin	¼" x 1.25"*	1

☐	Bolt / Buffer Kit			
	Part #	Name	Description	Qty
☐	BO1	Bolt carrier	AR9, horizontal weight retaining roll pin (tapped)	1
☐	BO2	Buffer weight	AR9	1
☐	BO3	Buffer spring	AR9	1

☐	Machined Charging Handle Kit			
	Part #	Name	Description	Qty
☐	MC1	Machined charging handle body		1
☐	MC2	Detent ball	4mm diameter	1
☐	MC3	Detent spring	4mm OD pen spring	1
☐	MC4	Retaining pin	3mm x 10mm	1
☐	MC5	Charging handle bolt	M4x40mm, countersunk	1

- ☐ AR9 Barrel (10.5")
 ☐ AR9 Barrel (16")
- ☐ Colt 9mm magazine (32 round)
 ☐ Colt 9mm magazine (10 round)

Important Notes:

- Some parts may require cutting to final length, fitting to your particular build, or other postprocessing
- Some part sizes may vary from nominal. In all cases, we have verified this variation to be acceptable for this particular part and build.
- In some cases, we may include extra quantity of parts for spares or backups
- Follow all documentation for this design when building with this kit
- **Important supplemental documentation is available at <https://www.3dprintfreedom.com/downloads>. Please click "Supplement" under this kit's name.**

Pack Date: _____

Packed By: _____

Thank you for your business!