



<input checked="" type="checkbox"/>	Hardware Kit				
	Part #	Name	Description	Qty	Module
	Metal / Materials				
<input checked="" type="checkbox"/>	HW1	Stock bars	Aluminum / Steel, 1/8" x 3/8" x 250mm	2	Stock
<input checked="" type="checkbox"/>	HW3	Ejector stock	Sawzall blade, 25tpi	1	Lower
<b>Springs</b>					
<input checked="" type="checkbox"/>	HW4	Small recoil spring	7mm OD, 0.7 WD, 300mm	1	Recoil
<input checked="" type="checkbox"/>	HW5	Big recoil spring	9mm OD, 0.9 ID, 300mm	1	Recoil
<input checked="" type="checkbox"/>	HW6	Mag release spring	7mm OD, 0.7 WD, 25mm	1	Lower
<input checked="" type="checkbox"/>	HW7	Stock button spring	10mm OD, 0.9mm WD, 30mm	1	Stock
<input checked="" type="checkbox"/>	HW8	FP spring	5mm OD, 4.10mm ID, 0.45mm WD, 25mm	1	Bolt
<input checked="" type="checkbox"/>	HW9	Magazine spring	33rd Glock spring	1	Magazine
<b>Nuts / Bolts</b>					
<input checked="" type="checkbox"/>	HW10	Feedramp bolt	M3x16 socket head*	1	Lower
<input checked="" type="checkbox"/>	HW11	Rear sight adjustment screw	M3x30mm button head*	1	Sights
<input checked="" type="checkbox"/>	HW12	Foregrip mounting bolt	M4x12mm socket head	1	Lower
<input checked="" type="checkbox"/>	HW13	Endcap screw	M4x16 countersunk	5	Upper
<input checked="" type="checkbox"/>	HW14	Winding jig handle bolt, Ejector bolt	M4x20 socket head	3	Jigs, Lower
<input checked="" type="checkbox"/>	HW15	Picatinny endcap, Stock button retaining screw	M4x25 button head	3	Stock
<input checked="" type="checkbox"/>	HW16	Sight mounting bolt	M4x30mm socket head	3	Sights
<input checked="" type="checkbox"/>	HW17	Firing pin stock	M4x90 socket head	3	Bolt
<input checked="" type="checkbox"/>	HW18	Charging handle bolt	M5x40 socket head	1	Bolt
<input checked="" type="checkbox"/>	HW19	Extractor stock	M5x90 socket head	2	Bolt
<input checked="" type="checkbox"/>	HW20	ABB bolts	M6x70mm socket head	2	Bolt
<input checked="" type="checkbox"/>	HW21	Front sight post	M4x12mm set screw	1	Sights, Upper
<input checked="" type="checkbox"/>	HW22	Rear sight adjustment screw washer	M3 washer, 7mm OD	2	Sights
<input checked="" type="checkbox"/>	HW23	Stock button, recoil spring, foregrip, removable grip	M4 washer, 9mm OD	8	Stock, Upper
<input checked="" type="checkbox"/>	HW24	Picatinny endcap, Reinforcing rod nut	M4 nuts	11	Upper
<input checked="" type="checkbox"/>	HW25	Reinforcing rod nut	M4 flange nuts	3	Upper
<input checked="" type="checkbox"/>	HW26	Rear sight adjustment screw nut	M3 lock nut	1	Sights
<input checked="" type="checkbox"/>	HW27	Sight mounting nut	M4 lock nut	3	Sights
<input checked="" type="checkbox"/>	HW28	Removable grip lower screw	M4.2 x 38mm*	1	Lower
<b>Pins / Rods / Spacers</b>					
<input checked="" type="checkbox"/>	HW29	Antiwalk spring	1mm, 19mm	4	Lower
<input checked="" type="checkbox"/>	HW31	Cleanup / general purpose	3mm, 70mm	1	
<input checked="" type="checkbox"/>	HW32	Charging handle bumper	4mm, 6mm*	1	Bolt
<input checked="" type="checkbox"/>	HW33	ABB bumper	4mm, 12mm	2	Bolt
<input checked="" type="checkbox"/>	HW34	Rear alignment pins	4mm, 18mm*	2	Lower
<input checked="" type="checkbox"/>	HW35	Mag release pin	4mm, 30mm	1	Lower
<input checked="" type="checkbox"/>	HW36	FP retaining pin	4mm, 32mm	1	Bolt
<input checked="" type="checkbox"/>	HW37	Rear cross pin	4mm, 36mm*	1	FCG
<input checked="" type="checkbox"/>	HW38	Front alignment pins	4mm, 40mm*	2	Lower
<input checked="" type="checkbox"/>	HW39	Stock latch pin	4mm, 43mm	1	FCG
<input checked="" type="checkbox"/>	HW40	Cleanup / general purpose	4mm, 70mm	1	Jigs
<b>Other</b>					
<input checked="" type="checkbox"/>	HW41	Recoil nut	M6x30mm dowel nut, 10mm OD	1	Bolt
<input checked="" type="checkbox"/>	HW42	Foregrip mounting nut	M4 T-slot nut	1	Lower
<input checked="" type="checkbox"/>	HW43	Stock reinforcing rods	M4 threaded rod, 500mm*	3	Stock
<input checked="" type="checkbox"/>	HW44	Recoil guide tube	5mm OD, 4.2/4mm ID, stainless steel, 173mm long	1	Recoil
<input checked="" type="checkbox"/>	HW45	ABB weights	10mm OD, 6mm ID, mild steel, 33.5mm / 35mm *	2	Bolt

<input type="checkbox"/>	Barrel Liner Kit			
	Part #	Part	Description	Quantity
<input type="checkbox"/>	BL1	Barrel liner	5.5" long	1
<input type="checkbox"/>	BL2	Barrel liner shaft collars	1" OD, 9/16" ID, 7/16" thick, 1/4" set screw	2
<input type="checkbox"/>	BL3	Add'l set screws for barrel collar mod	1/4"-20, 1/4" long	4
<input type="checkbox"/>	BL4	Barrel liner shaft collar long screw	1/4"-20, 1/2" long	1

<input type="checkbox"/>	AR9 Barrel			
	Part #	Part	Description	Quantity
<input type="checkbox"/>	AB1	AR-9 barrel	5" long	1

<input type="checkbox"/>	DIY Barrel Kit			
	Part #	Part	Description	Quantity
<input type="checkbox"/>	DB1	Add'l set screws for barrel collar mod	M6x6mm set screw	4
<input type="checkbox"/>	DB1	Barrel shaft collar long screw	M6x12mm set screw	1
<input type="checkbox"/>	DB3	Barrel shaft collar	28mm OD, 16mm ID, 12mm thick, M6 set screw	2
<input type="checkbox"/>	DB4	Barrel stock	16mm OD, 8mm ID hydraulic tube 40CR, 138mm long	1

<input type="checkbox"/>	AR15 FCG Kit			
	Part #	Part	Description	Quantity
<input type="checkbox"/>	AF1	AR-15 FCG	Trigger, hammer, disconnecter, selector, trigger spring, hammer spring, disconnecter spring, selector spring, selector detent	1
<input type="checkbox"/>	AF2	AR Trigger Pin	.155", 33mm	1
<input type="checkbox"/>	AF3	AR Hammer Pin	.155", 35mm	1
<input type="checkbox"/>	AF4	Selector plug for AR lower	M4x10 set screw	1

<input type="checkbox"/>	DIY FCG Kit			
	Part #	Part	Description	Quantity
<input type="checkbox"/>	DF1	Disconnector spring	1mm, 28mm	1
<input type="checkbox"/>	DF2	Trigger spring	1mm, 50mm	2
<input type="checkbox"/>	DF3	Extra for other parts	1.2mm, 500mm*	1
<input type="checkbox"/>	DF4	Selector detent	3mm, 8mm *	1
<input type="checkbox"/>	DF5	Trigger installation aid pin	3mm, 15mm	1
<input type="checkbox"/>	DF6	Selector detent spring	3mm OD, 0.4 WD, 15mm	1
<input type="checkbox"/>	DF7	Winding jig interference pin	3mm, 22mm	2
<input type="checkbox"/>	DF8	Trigger Pin	3mm, 33mm	1
<input type="checkbox"/>	DF9	Hammer Pin	3mm, 35mm	1
<input type="checkbox"/>	DF10	Selector plug for normal lower	M4x6 set screw	1
<input type="checkbox"/>	DF11	Hammer weight	8mm rod, 18.5mm long	1
<input type="checkbox"/>	DF12	Winding jig axle	6mm rod, 100mm long	1

☐ Classic Bolt Body   ☐ Machined Bolt Body   ☐ Machined Small Parts (Firing pin, extractor, ejector, recoil nut)

### Important Notes:

- Some parts may require cutting to final length, fitting to your particular build, or other postprocessing
- Some part sizes may vary from nominal. In all cases, we have verified this variation to be acceptable for this particular part and build.
- In some cases, we may include extra quantity of parts for spares or backups
- Follow all documentation for this design when building with this kit
- Important supplemental documentation is available at <https://www.3dprintfreedom.com/downloads>. Please click "Supplement" under this kit's name.

Pack Date: \_\_\_\_\_

Packed By: \_\_\_\_\_

*Thank you for your business!*