



3DPrintFreedom.com
Bill of Materials

PRODUCT: 3DP90 Parts Kit

VERSION: 1.2

Common Parts (V1 + V2)				
	Part	Description	Description	Quantity
<input type="checkbox"/>	1	AR15 Disconnecter		1
<input type="checkbox"/>	2	AR15 Disconnecter Spring		1
<input type="checkbox"/>	3	AR15 Hammer		1
<input type="checkbox"/>	4	AR15 Hammer Spring		1
<input type="checkbox"/>	5	AR15 Trigger		1
<input type="checkbox"/>	6	AR15 Trigger Spring		1
<input type="checkbox"/>	7	AR15 Anti-Walk Pins Set		2
<input type="checkbox"/>	8	AR15 Safety Detent Spring	Extractor spring	1
<input type="checkbox"/>	9	M2.5x16 Countersunk Screw		4
<input type="checkbox"/>	10	M2.5x22 Countersunk Screw		4
<input type="checkbox"/>	11	M3x10 Button Head Screw		2
<input type="checkbox"/>	12	M3x16 Socket Cap Screw		5
<input type="checkbox"/>	13	M4x10 Socket Cap Screw		8
<input type="checkbox"/>	14	M4x15 Socket Cap Screw		4
<input type="checkbox"/>	15	M4x100 Countersunk Screw	For use with bolt	2
<input type="checkbox"/>	16	M5x30 Socket Cap Screw		1
<input type="checkbox"/>	17	M5x40 Countersunk Screw		1
<input type="checkbox"/>	18	M6x20 Button Head Screw		2
<input type="checkbox"/>	19	M6x25 Button Head Screw		2
<input type="checkbox"/>	20	M6x60 Button Head Screw		1
<input type="checkbox"/>	21	M3x25 Set Screw		1
<input type="checkbox"/>	22	M4x4 Set Screw		1
<input type="checkbox"/>	23	M6x8 Set Screw		1
<input type="checkbox"/>	24	M4 Hex Nut		20
<input type="checkbox"/>	25	M5 Hex Nut		1
<input type="checkbox"/>	26	M6 Hex Nut		1
<input type="checkbox"/>	27	M6 Flange Nuts		2
<input type="checkbox"/>	28	M3 Heatset – 5.7mm x 4.8mm		2
<input type="checkbox"/>	29	M4 Heatset – 4.7mm long		6
<input type="checkbox"/>	30	Trigger Spring	7/32" OD x 1.5" Spring	1
<input type="checkbox"/>	31	Trigger Return Spring	7/32" OD x 11/16" Spring	1
<input type="checkbox"/>	32	Magazine catch spring	9/32" OD x 3/4" Spring	2
<input type="checkbox"/>	33	Firing pin spring	4mm OD x 0.3mm WD x 20mm Spring	1
<input type="checkbox"/>	34	Recoil spring	0.24" OD x 0.178" ID x 11" Spring	2
<input type="checkbox"/>	35	Firing pin retaining pin	2mm x 16mm Steel Pin	2
<input type="checkbox"/>	36	Ejector	2.5mm x 164mm Hardened Steel Rod	1
<input type="checkbox"/>	37	Extractor pin	3mm x 16mm Steel Pin	1
<input type="checkbox"/>	38	Trigger linkage rod	3mm x 200mm Steel Rod	2
<input type="checkbox"/>	39	Bolt guide rods	4mm x 300mm Steel Rod	2
<input type="checkbox"/>	40	Disconnect overtravel prevention rod	6mm x 25mm Steel Pin	1
<input type="checkbox"/>	41	Recoil spring stop	4-5mm E-Clips	4
<input type="checkbox"/>	42	QD Swivel & Cup		1
<input type="checkbox"/>	43	Selector Ball Plunger Detent	5mm OD x 6mm long	1
<input type="checkbox"/>	44	Bolt weight void fill	Cerrosafe – 1lb	1
<input type="checkbox"/>	45	Charging bar	Aluminum bar stock - 0.125" x 0.5" x 7.875" (200mm)	2

Cut Flats				
	Part #	Part	Description	Quantity
<input type="checkbox"/>	46	Bolt Front Plate	3mm mild steel	1
<input type="checkbox"/>	47	Bolt Mid Plate	3mm mild steel	1
<input type="checkbox"/>	48	Bolt Rear Plate	3mm mild steel	1
<input type="checkbox"/>	49	Extractor	3mm mild steel	1
<input type="checkbox"/>	50	Firing Pin	0.063" Titanium	1
<input type="checkbox"/>	51	Bolt Hold Open	3.2mm aluminum	1

V2 Variant Parts				
	Part #	Part	Description	Quantity
<input type="checkbox"/>	56	M3x16 Countersunk Screw		5
<input type="checkbox"/>	57	M4x20 Socket Cap Screw		6
<input type="checkbox"/>	58	M4x30 Countersunk Screw		2
<input type="checkbox"/>	59	M4x30 Socket Cap Screw		8
<input type="checkbox"/>	60	M4x35 Socket Cap Screw		2
<input type="checkbox"/>	61	M4x40 Socket Cap Screw		1
<input type="checkbox"/>	62	M5x35 Socket Cap Screw		1
<input type="checkbox"/>	63	M5x45 Socket Cap Screw		1
<input type="checkbox"/>	64	M5x45 Button Head Screw		1
<input type="checkbox"/>	65	M3x16 Set Screw		2
<input type="checkbox"/>	66	M3 Heatset	4mm x 5.5mm OD	5

V1 Legacy Parts				
	Part #	Part	Description	Quantity
<input type="checkbox"/>	67	M3x15 Button Head Screw		2
<input type="checkbox"/>	68	M4x16 Socket Cap Screw		6
<input type="checkbox"/>	69	M4x25 Socket Cap Screw		2
<input type="checkbox"/>	70	M6x30 Socket Cap Screw		2
<input type="checkbox"/>	71	M6x45 Set Screw		1
<input type="checkbox"/>	72	M4 Flange Nuts		2

12.5" Barrel 16" Barrel

Pack Date: _____

Packed By: _____

Thank you for your business!